

Applicant: Laitinen, et al.  
Application No.: 10/034,423  
Art Unit: 3726

In the Abstract

Please amend the abstract as follows:

B1

A roll end (30) for a roll, in particular for a heatable roll, in a paper or board machine or in a finishing machine ~~has a whole~~ formed by an end flange (31) and an axle journal (32), as well as a duct system (10) situated inside the material of the roll end (30), ~~through which in a finished roll end a heat transfer medium is arranged to circulate from outside the roll through the axle journal (32) and the roll end (31) into bores of a roll shell and back.~~ The roll end (30) is made by a powder metallurgy process in a mold [[mould]] (20) such that [[the]] a duct system (10) for [[the]] a heat transfer medium is formed in connection with the manufacture of the roll end ~~by the powder metallurgy process.~~ A hot isostatic pressing process in particular is used in the manufacture.